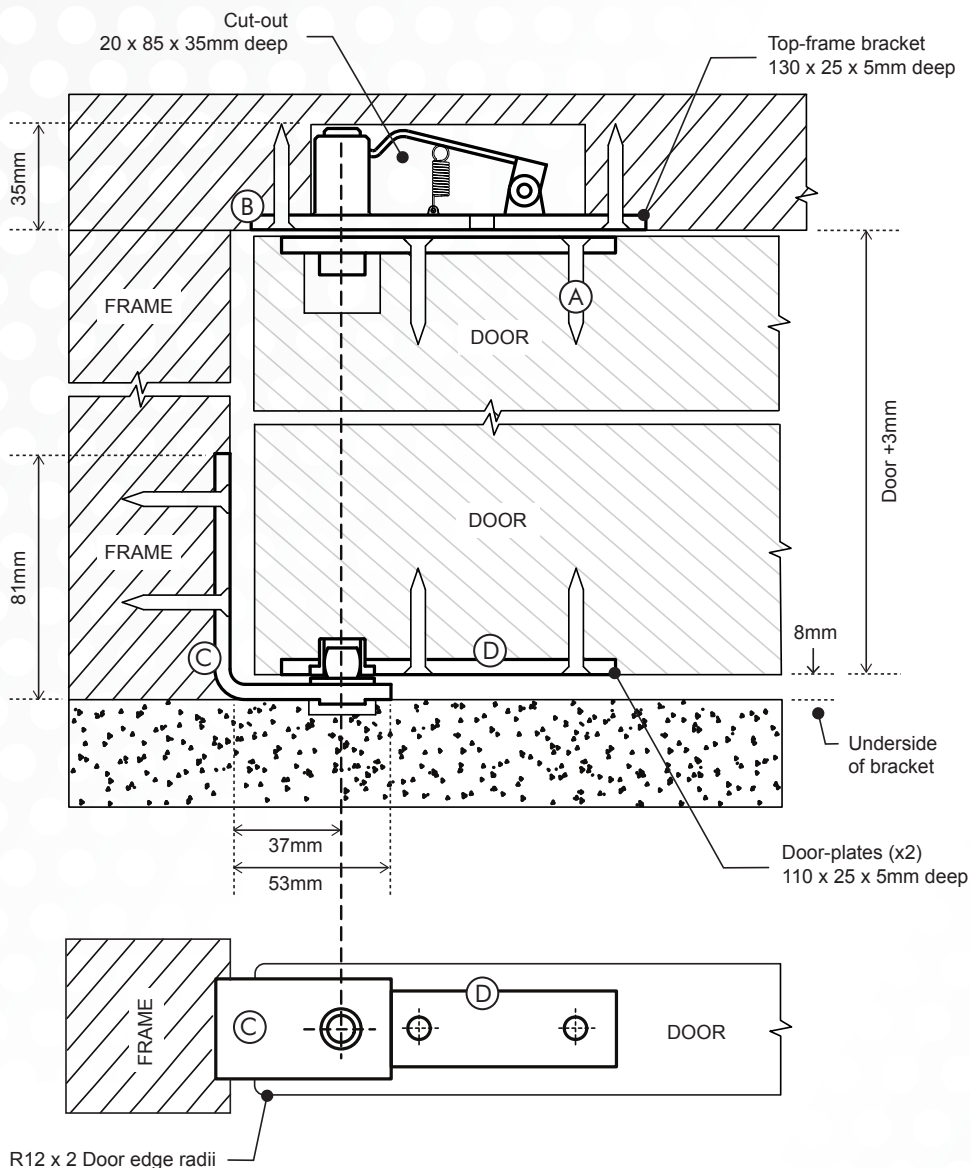


## VSPS01

### SQUARE PIVOT HINGE SET



### SPECIFICATIONS

- Grade 304 stainless steel - satin finish
- Maintenance free
- Allows door to swing bi-directionally
- Medium duty application, internal doors only, not exceeding 80kg
- Door widths not to exceed 1100mm
- Top and bottom plates include bronze bearings.

### FITTING INSTRUCTIONS

1. Determine the position of the pivot centre line with the door (top & bottom). Ensuring pivot plates are in-line, proceed to fit both the top and bottom door pivot plates.
2. Install the top pivot into the door frame, positioned to give 3mm min dimension between door and frame, ensuring that after securing to position, the top pivot moves freely.
3. Install the bottom pivot bracket to the frame and the door.
4. Install the door by lowering the door onto the bottom pivot. Position the top of the door so the top pivot pin locates itself into the top door pivot. It is recommended keeping the door in open position during this operation.

PIVOT HINGE			
A	Top door plate	Stainless steel	110 x 25 x 5mm
B	Top frame bracket	Stainless steel	130 x 25 x 5mm
C	Bottom frame bracket	Stainless steel	81 x 58 x 32 x 5mm
D	Bottom door plate	Stainless steel	110 x 25 x 5mm